

Enhanced Magneto-Dielectric Properties of 0.6La_{0.1}Bi_{0.9}FeO₃-0.4BaTiO₃/NiFe₂O₄ Composites Sintered with Powders Prepared with a One-Step Sol-Gel *In-Situ* Method

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Abstract

0.6La_{0.1}Bi_{0.9}FeO₃-0.4BaTiO₃/NiFe₂O₄ (0.6LBFO-0.4BT/NFO) composite powders were firstly prepared using a simple one-step sol-gel *in-situ* method. The phase evolution with the calcination temperature was studied. The dense-sintered 0.6LBFO-0.4BT/NFO ceramics were synthesized, and the phase composition as well as the surface morphology were characterized. The dielectric and magnetic properties were measured. The results indicated that with increasing concentration of NFO, the ceramic composite shows an increased dielectric constant (ϵ') while the dielectric loss tangent ($\tan \delta_e$) value decreases at low frequencies range (in 5 kHz). The magnetic measurement indicates that all the composites show single-phase-like magnetic hysteresis loops and the introduction of NFO can significantly enhance the saturation magnetization (M_s) of 0.6LBFO-0.4BT.

Keywords: Ceramic composites, sol-gel *in-situ* method, magnetic-dielectric properties

1. Introduction

Multiferroic materials with simultaneous electrical and magnetic orderings have attracted significant attention over the past decade because of their fascinating physical properties and potential applications in the emerging field of electromagnetic wave attenuation, data storage media, resistive switching, gas sensors and multi-state memories^{1–5}. As an extensively studied single-phase multiferroic material, perovskite BiFeO₃ (BFO) exhibits both G-type anti-ferromagnetic and ferroelectric orders in rhombohedrally distorted perovskite structure with the space group of R3c at room temperature^{6–8}. The ferroelectricity of BiFeO₃ originated from the distortion of the 6S² lone pair of Bi³⁺ ions, which being largely displaced with the FeO₆ octahedra, generates spontaneous polarization along the [111] axis of the rhombohedral unit cell^{9–10}. On the other hand, the magnetic property is associated with the residual moment of Fe-site spin structure¹¹. However, the difficult preparation, low electrical resistivity and relatively weak magnetism of BFO seriously hinder its practical application in many advanced devices^{12–13}.

Aiming to overcome the above difficulties, many efforts have been made to enhance the multiferroic properties of BFO. Substituting the A-site Bi³⁺ ions with rare-earth ions (e.g. La³⁺, Pr³⁺, Nd³⁺, Sm³⁺, Dy³⁺) or divalent ions (e.g. Ca²⁺, Ba²⁺) and B-site for Fe³⁺ ions with transition metal ions (e.g. Ni²⁺, Nb⁵⁺, Sc³⁺) to improve the properties of BFO is viewed as a general method^{14–24}. Nevertheless, neither the magnetic nor the ferroelectric properties have improved significantly. Interestingly, recent re-

ports reveal that processing BFO with other perovskite-structured materials (e.g. BaTiO₃, PbTiO₃) would prevent the formation of secondary phases and enhance the electrical resistivity significantly^{25–26}. Moreover, compositing with a strong magnetic phase is a useful method to improve the magnetic properties of BiFeO₃ material. NiFe₂O₄ (NFO) is a well-known cubic ferromagnetic material with soft magnetic character and low magnetic coercivity, which has been studied in detail on account of its high electromagnetic performance, high saturation magnetization, excellent chemical stability and corrosion resistance^{27–28}. Whereas, the enhanced multiferroic properties of the composites are difficult to obtain owing to the fact that the multiferroic properties depend on the structures, morphologies, particle size and distribution of the different phases^{29–30}. Hence, composite powders with high purity, uniform grain size and uniform distribution of the different phases were essential to the excellent multiferroic properties for the subsequent composites. Obviously, sol-gel *in-situ* methods are commonly used to prepare nanosized composite powders with high purity, uniform grain size and uniform distribution rather than the solid-state reaction process.

In this work, the 0.6LBFO-0.4BT/NFO composite powders were prepared using a simple one-step sol-gel *in-situ* method. The phase evolution with the calcination temperature was studied. Dense-sintered 0.6LBFO-0.4BT/NFO ceramics with different concentrations of NFO were synthesized. The phase composition, sintering behavior, dielectric and magnetic properties were investigated.

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II. Experimental Procedure

The chemical reagents used in this work were $\text{Ba}(\text{NO}_3)_2$, $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, tetrabutyl titanate ($\text{C}_{16}\text{H}_{36}\text{O}_4\text{Ti}$), citric acid monohydrate ($\text{C}_6\text{H}_8\text{O}_7 \cdot \text{H}_2\text{O}$), unsymmetrical dimethylhydrazine ($\text{C}_2\text{H}_8\text{N}_2$), acetic acid (CH_3COOH) and ethyl alcohol ($\text{C}_2\text{H}_5\text{OH}$). All the chemicals were of analytical grade purity and were used without further purification.

$(1-x)(0.6\text{LBFO}-0.4\text{BT})/x\text{NFO}$ composite powders (with $x = 0.1, 0.2, 0.3, 0.4$) were prepared in a one-step sol-gel *in-situ* process. The preparation process includes the following steps. Stoichiometric amounts of $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, $\text{C}_6\text{H}_8\text{O}_7 \cdot \text{H}_2\text{O}$ were weighed and added into distilled water, which was stirred at room temperature until a brown transparent solution was obtained; a stoichiometric amount of $\text{Ba}(\text{NO}_3)_2$ was weighed and added into dilute acetic acid to obtain $\text{Ba}(\text{NO}_3)_2$ solution; a stoichiometric amount of $\text{C}_{16}\text{H}_{36}\text{O}_4\text{Ti}$ was weighed and added into ethanol and acetic acid to obtain $\text{C}_{16}\text{H}_{36}\text{O}_4\text{Ti}$ solution. Then, the $\text{Ba}(\text{NO}_3)_2$ solution was added into the $\text{C}_{16}\text{H}_{36}\text{O}_4\text{Ti}$ solution slowly until a colorless transparent solution was obtained. Finally, the colorless transparent solution was slowly added into the above-mentioned brown transparent solution, and a certain amount of $\text{C}_2\text{H}_8\text{N}_2$ was added to the solution to inhibit the hydrolyzation of Ti^{4+} and Bi^{3+} ions simultaneously. 5 mol% excess $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$ was added to compensate for Bi loss during the subsequent calcining process. After being magnetically stirred for 2 h, the solution was dried at 200°C for 2 h to form a black-colored precursor powder. The precursor powders were calcined at 1000°C for 2 h in air atmosphere to obtain the 0.6LBFO-0.4BT/NFO composite powders. Then, after 5 wt% PVA aqueous solution had been added to the obtained 0.6LBFO-0.4BT/NFO composite powders, these were pressed into disks. Final sintering was performed at 1100°C for 2 h.

The phase composition of the 0.6LBFO-0.4BT/NFO ceramics was detected with an X-ray diffractometer (XRD) with Cu $\text{K}\alpha$ radiation (Rigaku D/MAX-2400, Japan). The morphology of the samples was analyzed using a scanning electron microscope (SEM) (Hitachi S-4800, Japan) equipped with energy-dispersive X-ray spectroscopy (EDS). The dielectric properties of the samples were measured with an impedance analyzer (E4980A, Agilent, Palo Alto, CA). The magnetic hysteresis loops of the samples were measured with a vibrating sample magnetometer 113 (VSM) (Lake Shore 7410, USA).

III. Results and Discussion

Fig. 1(a) shows the XRD patterns of the 0.8(0.6LBFO-0.4BT)/0.2NFO powders calcined at different temperatures. It can be seen the calcining temperature has a considerable influence on the phase composition of the composite powders. The raw materials reacted at 750°C , with the main phases of LBFO-BT and NFO being formed, while the impurity phases of Bi_2O_3 and Fe_2O_3 existed in the product powders. With the increase in the calcining temperature, the oxides reacted sufficiently with each

other and the XRD peaks of main crystal phases are obviously enhanced. The powder product calcined at 900°C shows pure composite XRD patterns of LBFO-BT and NFO, indicating the principal reaction has been completed. Fig. 1(b) shows the XRD patterns of the 0.6LBFO-0.4BT ceramic, NFO ceramic and 0.6LBFO-0.4BT/NFO ceramics with different concentrations of NFO sintered at 1100°C for 2 h. All the peaks of 0.6LBFO-0.4BT ceramic and NFO ceramic have been identified from their individual XRD patterns available in the JCPDS data card 73-0548 and 54-0964 respectively. And the 0.6LBFO-0.4BT phase shows a pure perovskite structure while the NFO phase shows a pure spinel structure. It can also be found that the diffraction peaks of 0.6LBFO-0.4BT/NFO ceramics with all concentrations of NFO corresponded well with the 0.6LBFO-0.4BT ceramic and NFO ceramic. The above XRD patterns reveal that the 0.6LBFO-0.4BT phase and NFO phase can co-exist in the 0.6LBFO-0.4BT/NFO ceramics after being calcined at 1100°C with a high crystallinity and without any impurity phases. As expected, with increasing the concentration of NFO, the diffraction peaks of NFO become strengthened gradually.

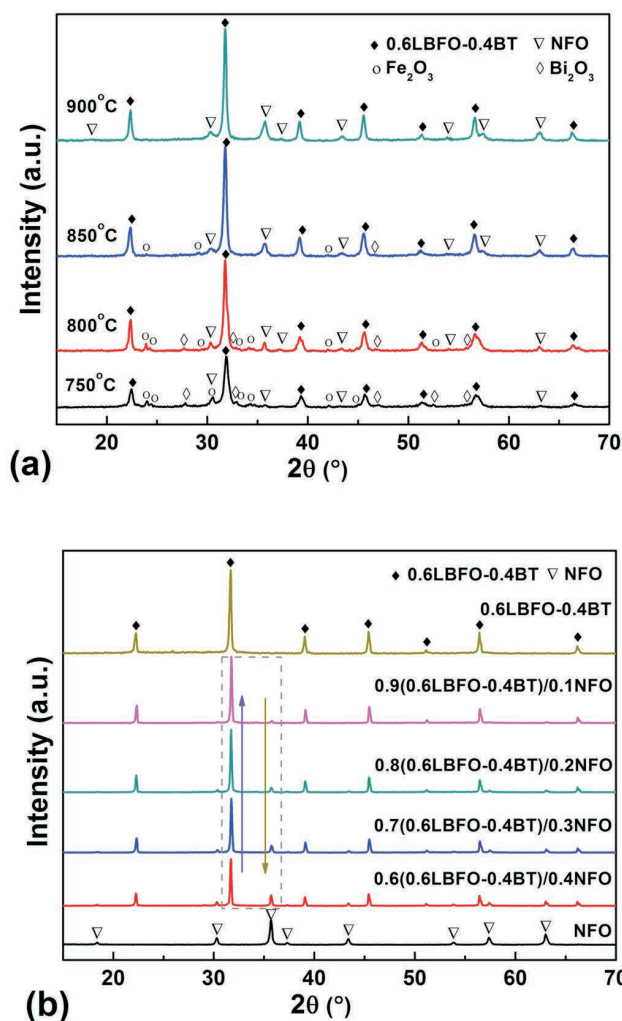


Fig. 1: XRD patterns of the 0.8(0.6LBFO-0.4BT)/0.2NFO powders calcined at different temperatures (a) and XRD patterns of the 0.6LBFO-0.4BT, NFO and the 0.6LBFO-0.4BT/NFO ceramics with different concentrations of NFO sintered at 1100°C (b).

Fig. 2 shows the backscattered SEM micrographs of the natural surfaces of the 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramics with different concentrations of NFO sintered at 1100°C for 2 h. The backscattered SEM can distinguish the 0.6LBFO - 0.4BT phase and NFO phase clearly due to the different atomic numbers of the two phases. It can be found that the 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramics consist of white phase and black phase, and it can be inferred that the white phase is 0.6LBFO - 0.4BT while the black phase is NFO according to the large atomic numbers of Bi, La, Ba and Ti elements in 0.6LBFO - 0.4BT phase and small atomic numbers of Ni, Fe elements in NFO phase. It can also be observed that all the 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramics demonstrated clear phase composition and uniform distribution of the two phases and the number of NFO granular grains increased with increasing concentration of NFO.

To further confirm the composition and distribution of the two phases in the 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramics, Fig. 3 shows the backscattered SEM micrograph, energy spectrum image and the element distribution images of the representative $0.8(0.6\text{LBFO}$ - $0.4\text{BT})/0.2\text{NFO}$ ceramic. Similar to Fig. 2, it can be found that the $0.8(0.6\text{LBFO}$ - $0.4\text{BT})/0.2\text{NFO}$ ceramic consists of white phase and black phase from the backscattered SEM micrograph. For the energy spectrum diagram, it can be observed that the $0.8(0.6\text{LBFO}$ - $0.4\text{BT})/0.2\text{NFO}$ ceramic contains O, Bi, Ba, Ti, La, Fe and Co, seven elements without any other impurity element. In addition, the atomic ratio of Ni/Fe approximately is 0.17, which is very close to the stoichiometric ratio value of 0.22. And the atomic ratio of Bi/Fe approximately is 0.33, which also basically agrees with the stoichiometric ratio value of 0.49. The brightness of the element distribution diagram represents the content of the element on the corresponding position. It can be observed

that the position of the white phase in the backscattered SEM micrograph exhibits relatively high brightness in the Bi, Ba, Ti and La element distribution diagrams, indicating a relatively high content of Bi, Ba, Ti and La elements on the corresponding position, and further confirming the white phase is 0.6LBFO - 0.4BT . Moreover, it can be confirmed that the black phase is NFO for the same reason. It can be clearly seen that all the related elements are distributed uniformly in the element distribution diagram, confirming that the two phases are well distributed in the composites. In conjunction with the XRD analysis and the backscattered SEM micrographs, it can be concluded that the 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramics only consist of 0.6LBFO - 0.4BT and NFO and the two phases exhibit uniform distribution in the composites.

Fig. 4 shows the frequency dependence of the dielectric properties of the 0.6LBFO - 0.4BT ceramic, NFO ceramic and 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramic composites sintered at 1100°C in the frequency range from 100 Hz to 1 MHz. It can be seen that all the 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramics show similar dielectric behavior at room temperature while the value of ϵ' decreases gradually with increasing frequency. Higher values of ϵ' at lower frequencies are due to the presence of the different types of polarization³¹ (i.e., dipolar, ionic, electronic, and interfacial) in the ceramics. The main polarization of the 0.6LBFO - $0.4\text{BT}/\text{NFO}$ ceramics is interfacial polarization at the interface of the two constituents in the ceramics³². As the test frequency increases, some of the above-mentioned polarizations cannot follow the alternating field and give a lower contribution to the ϵ' value. It can also be seen that the value of ϵ' increases with increasing concentration of NFO owing to the fact that the pure NFO possesses a higher ϵ' value than 0.6LBFO - 0.4BT ceramics.

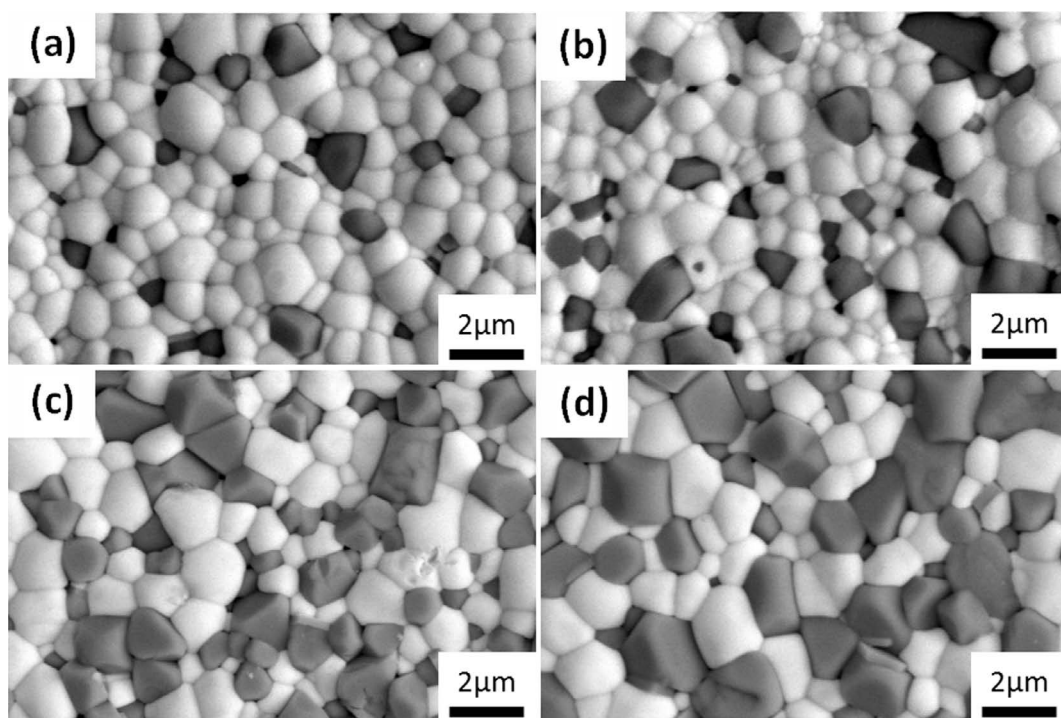


Fig. 2: Backscattered SEM of the $(1-x)(0.6\text{LBFO}$ - $0.4\text{BT})/x\text{NFO}$ ceramics at 1100°C for 2 h: (a) $x = 0.1$; (b) $x = 0.2$; (c) $x = 0.3$; (d) $x = 0.4$.

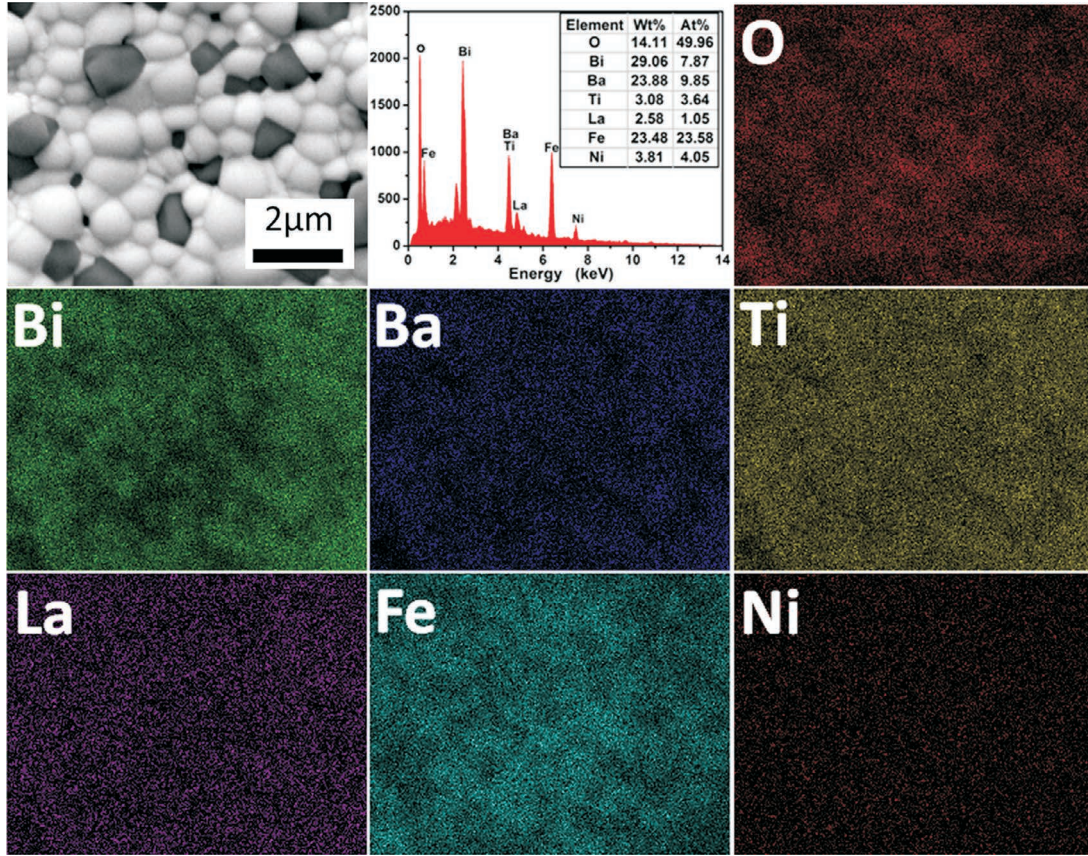


Fig. 3: Backscattered SEM micrograph, energy spectrum image and the element distribution images of the representative 0.8(0.6LBFO-0.4BT)/0.2NFO ceramic sintered at 1100 °C for 2 h.

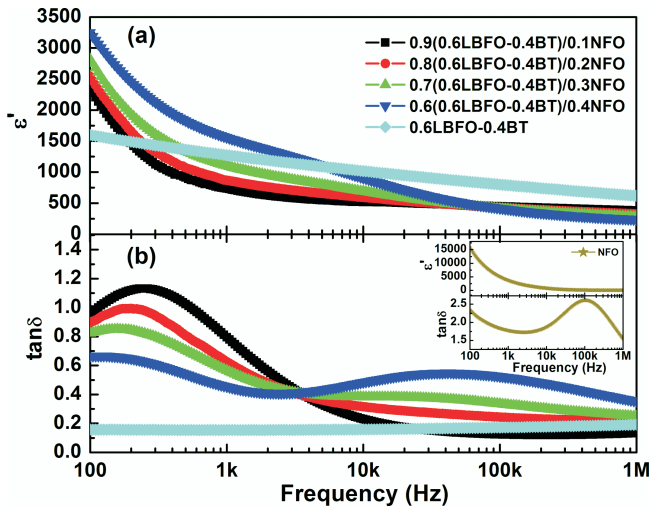


Fig. 4: Frequency dependence of the dielectric properties of the 0.6LBFO-0.4BT ceramic, NFO ceramic and the 0.6LBFO-0.4BT/NFO ceramics with different concentrations of NFO sintered at 1100 °C for 2 h.

The value of $\tan \delta$ decreases with increasing NFO concentration below 5 kHz. When an alternating electric field was applied, there are polarization loss and leakage losses. The dielectric loss can be described by the following Debye formula:

$$D = D_P + D_G = \frac{(\epsilon_s - \epsilon_\infty)\omega\tau}{\epsilon_s + \epsilon_\infty + \omega^2\tau^2} + \frac{\gamma}{\omega\epsilon_0\epsilon_s} \quad (1)$$

where D is the total dielectric loss, D_P is the polarization loss and D_G is the leakage loss, ϵ_s and ϵ_∞ denote the relative

permittivity of static electrical field and optical frequency, respectively. τ and γ refer to the relaxation time and the conductivity. It can be found that the polarization loss D_P goes to 0 with the frequency ($\omega \rightarrow 0$), and in this case, the frequency is low, the $\tan \delta$ which is almost attributed to the leakage loss and can be approximately described as below:

$$D \cong \frac{\gamma}{\omega\epsilon_0\epsilon_s} \quad (2)$$

Thus, $\tan \delta$ is inversely proportional to the test frequency in the low-frequency range, which explains why the value of $\tan \delta$ decreases with the frequency increases at lower frequency. It also explains why the $\tan \delta$ of 0.6LBFO-0.4BT/NFO ceramics is much higher than that of the pure 0.6LBFO-0.4BT ceramic owing to the decrease of resistivity with the introduction of NFO.

Fig. 5 shows the temperature dependence of the dielectric properties of 0.6LBFO-0.4BT/NFO ceramics with different concentrations of NFO sintered at 1100 °C. For the pure 0.6LBFO-0.4BT ceramic, ϵ' increases continuously along with the temperature. For NFO ceramic, the dielectric curves demonstrate relaxation behaviors. With the increase of frequency, the value of the ϵ' decreases while the maximum of ϵ' shifts to higher temperature. This phenomenon can be explained as follows. The occupations of the Ni^{2+} ions on the octahedral sites and the Fe^{3+} ions on the tetrahedral sites results in the hopping of the charge carriers and the semiconducting nature of the NFO:



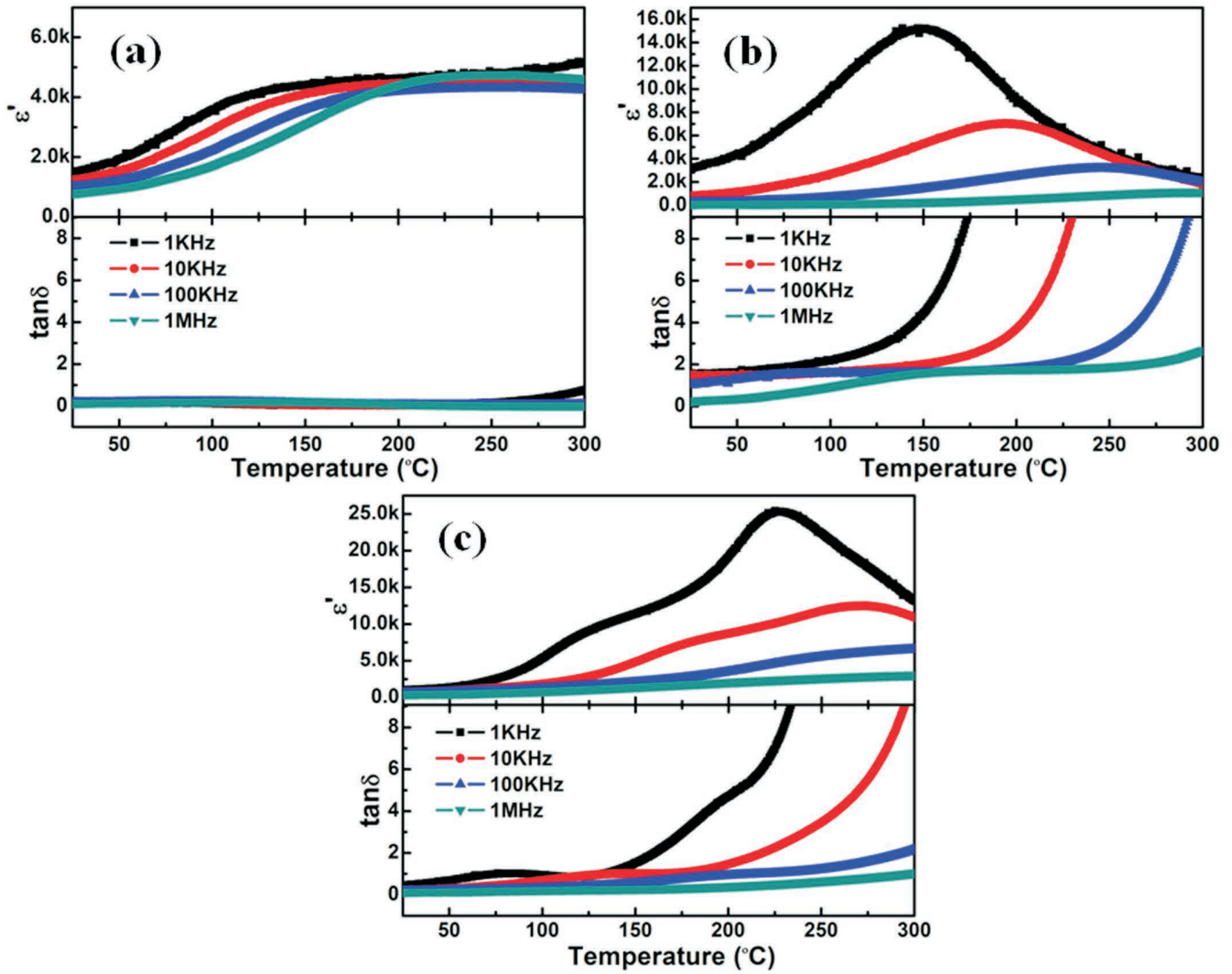


Fig. 5: Temperature dependence of the dielectric properties of the (a) 0.6LBFO-0.4BT ceramic, (b) NFO ceramic and (c) 0.8(0.6LBFO-0.4BT)/0.2NFO ceramic sintered at 1100 °C for 2 h.

This hopping not only contributes to direct current (dc) conductivity, but the dipolar effect³³. Additionally, with increasing the concentrations of the NFO, the ϵ' of the composites increases, which results from the lower resistivity of the NFO. Moreover, the relaxation behaviors become apparent.

The room temperature magnetic hysteresis (M-H) loops of the 0.6LBFO-0.4BT, NFO and the 0.6LBFO-0.4BT/NFO ceramics are shown in Fig. 6. It can be seen that all the 0.6LBFO-0.4BT/NFO ceramics show single-phase-like magnetic hysteresis loops, indicating that the 0.6LBFO-0.4BT phase and the NFO phase are well exchange-coupled. Obviously enhanced magnetic properties of the ceramics can be obtained and the M_s increases with increasing concentration of NFO. Table 1 summarizes the saturation magnetization (M_s) of the as-prepared 0.6LBFO-0.4BT/NFO ceramics and those of the doped BFO-BT ceramics reported in the literature. It can be clearly seen that all the M_s are much higher than those of the doped BFO-BT ceramics, suggesting that compositing NFO into BFO-BT is a good solution to enhance the magnetic properties of BFO-BT. The details of the hysteresis loops are given in Table 2. The residual magnetism and coerciv-

ity of the ceramics sample are very low, and are close to those parameters of the pure NFO ferrite, indicating that 0.6LBFO-0.4BT/NFO composite is a well-formed soft magnetic material.

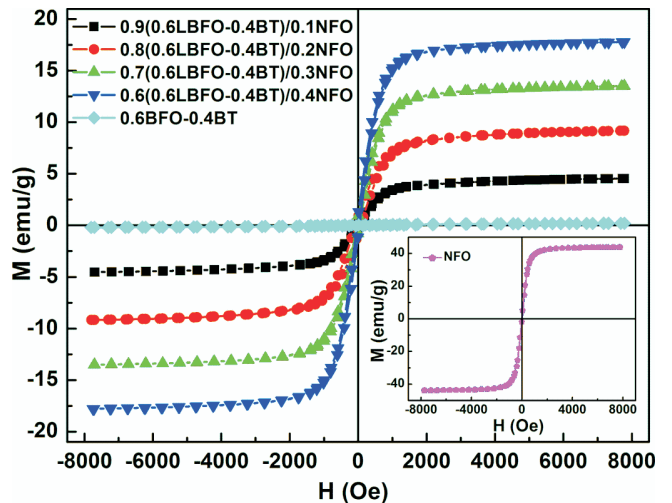


Fig. 6: Magnetic hysteresis (M-H) loops of the 0.6LBFO-0.4BT ceramic, NFO ceramic and the 0.6LBFO-0.4BT/NFO ceramics with different concentrations of NFO sintered at 1100 °C for 2 h.

Table 1: Saturation magnetization (M_s) of doped BFO-BT ceramics and the as-prepared 0.6LBFO-0.4BT/NFO ceramics with different concentrations of NFO.

Sample	M_s (emu/g)	Ref.
0.7BiFe _{0.7} Sc _{0.3} O ₃ -0.3BaTiO ₃	0.10	[34]
Bi _{0.75} Ba _{0.25} (Fe,Ti) _{0.95} Mn _{0.05} O ₃	0.14	[35]
Bi _{0.6} Gd _{0.1} Ba _{0.3} Fe _{0.7} Ti _{0.3} O ₃	0.34	[36]
0.85Bi _{0.95} Dy _{0.05} FeO ₃ -0.15BaTiO ₃	0.38	[37]
0.6LBFO-0.4BT	0.10	This work
0.9(0.6LBFO-0.4BT)/0.1NFO	4.16	This work
0.8(0.6LBFO-0.4BT)/0.2NFO	8.65	This work
0.7(0.6LBFO-0.4BT)/0.3NFO	13.08	This work
0.6(0.6LBFO-0.4BT)/0.4NFO	17.35	This work

Table 2: Magnetic property parameters of the 0.6LBFO-0.4BT/NFO composites with different concentrations of NFO sintered at 1100 °C for 2 h.

Sample	M_s (emu/g)	M_r (emu/g)	H_c (Oe)
0.6LBFO-0.4BT	0.24	0.2	43
0.9(0.6LBFO-0.4BT)/0.1NFO	4.1	0.4	64
0.8(0.6LBFO-0.4BT)/0.2NFO	8.5	0.7	70
0.7(0.6LBFO-0.4BT)/0.3NFO	12.8	1.2	79
0.6(0.6LBFO-0.4BT)/0.4NFO	17.0	1.4	86
NFO	43.6	2.3	93

IV. Conclusions

In conclusion, 0.6LBFO-0.4BT/NFO ceramics were successfully synthesized with a one-step sol-gel *in-situ* method. The XRD, backscattered SEM and EDS analyses reveal that 0.6LBFO-0.4BT and NFO phase can coexist and exhibit clear phase composition of the two phases, uniform distribution and can be dense-sintered. The introduction of NFO has an obvious impact on the dielectric and magnetic performance. The dielectric measurement indicates that the dielectric constant increases while dielectric loss tangent value decreases with increasing concentration of NFO at low frequencies. The magnetic measurement indicates that all the 0.6LBFO-0.4BT/NFO ceramics show single-phase-like magnetic hysteresis loops, and the saturation magnetization (M_s) increase with increasing concentration of NFO.

Acknowledgements

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